

FIG. 1

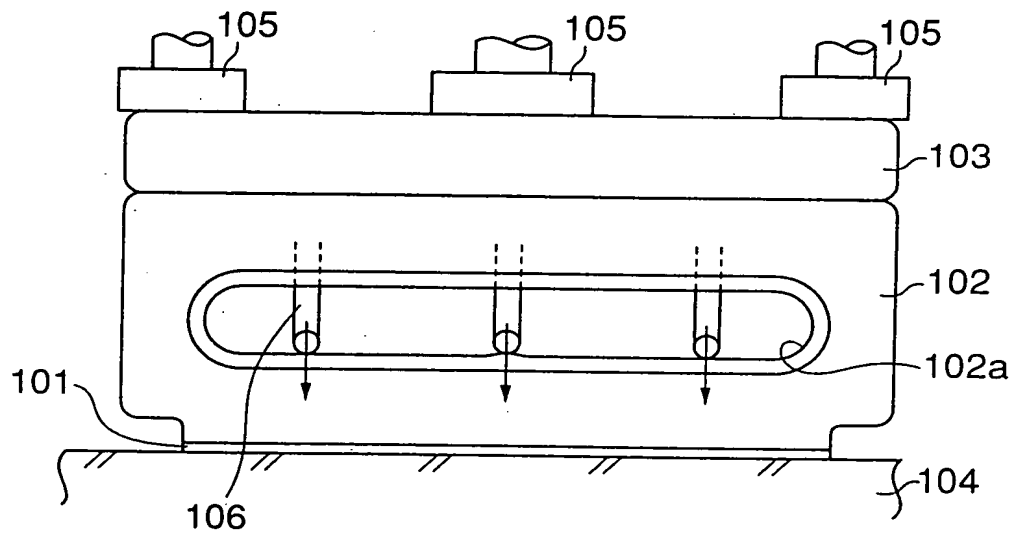


FIG. 2

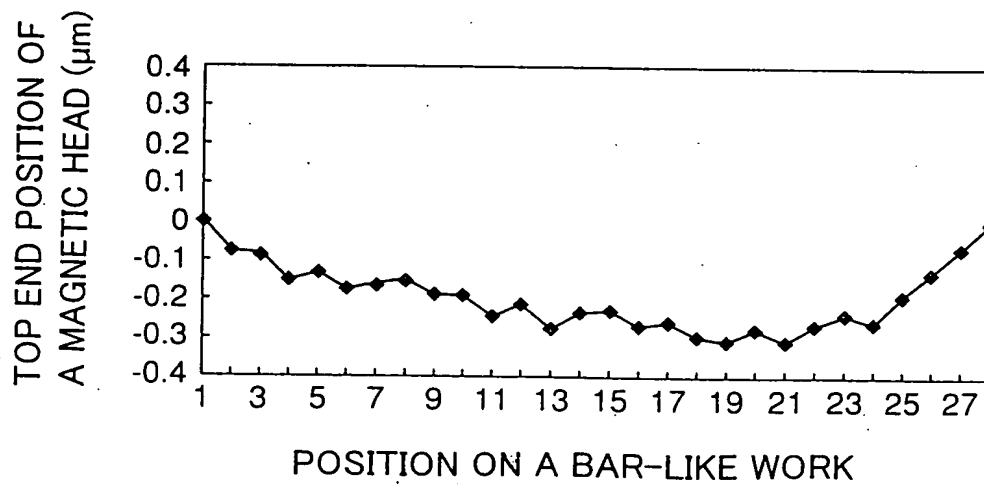


FIG. 3(a)

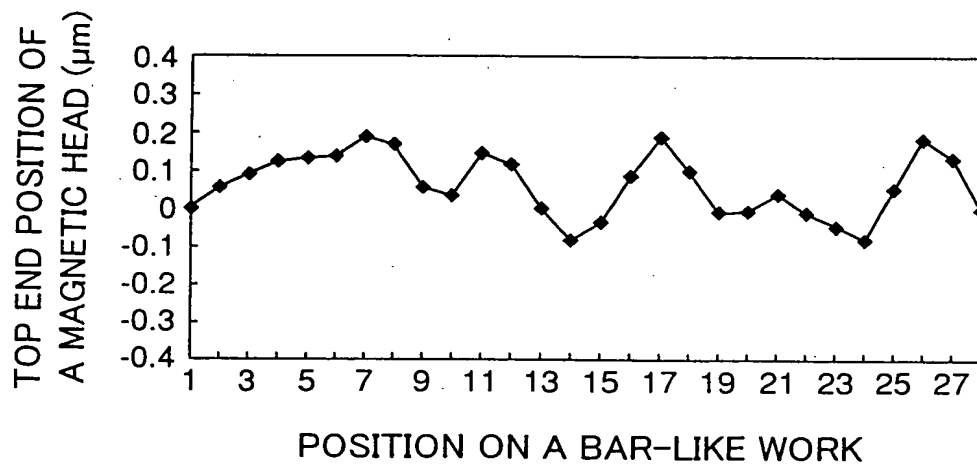


FIG. 3(b)

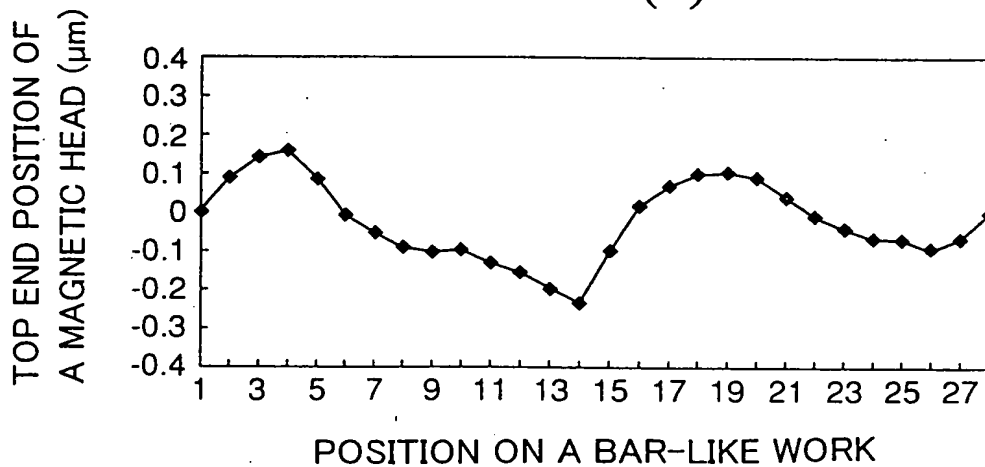


FIG. 4(a)

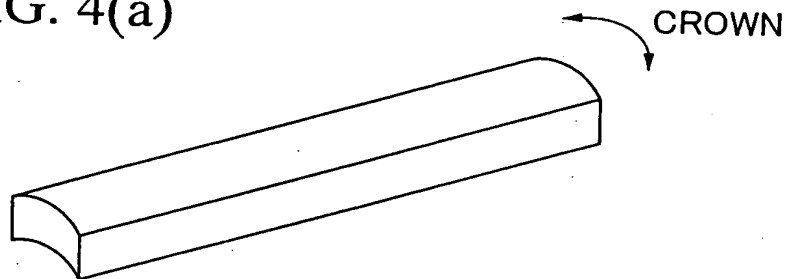


FIG. 4(b)

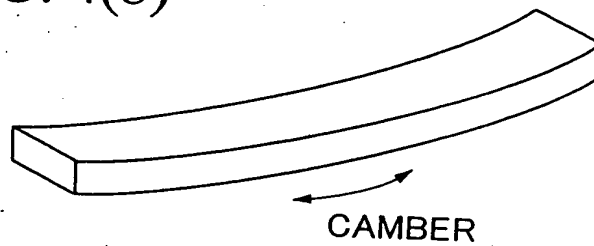


FIG. 4(c)

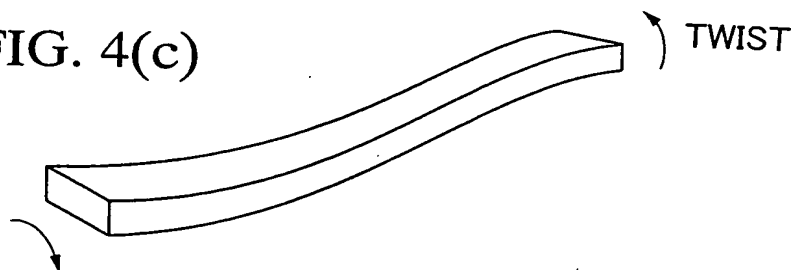


FIG. 5

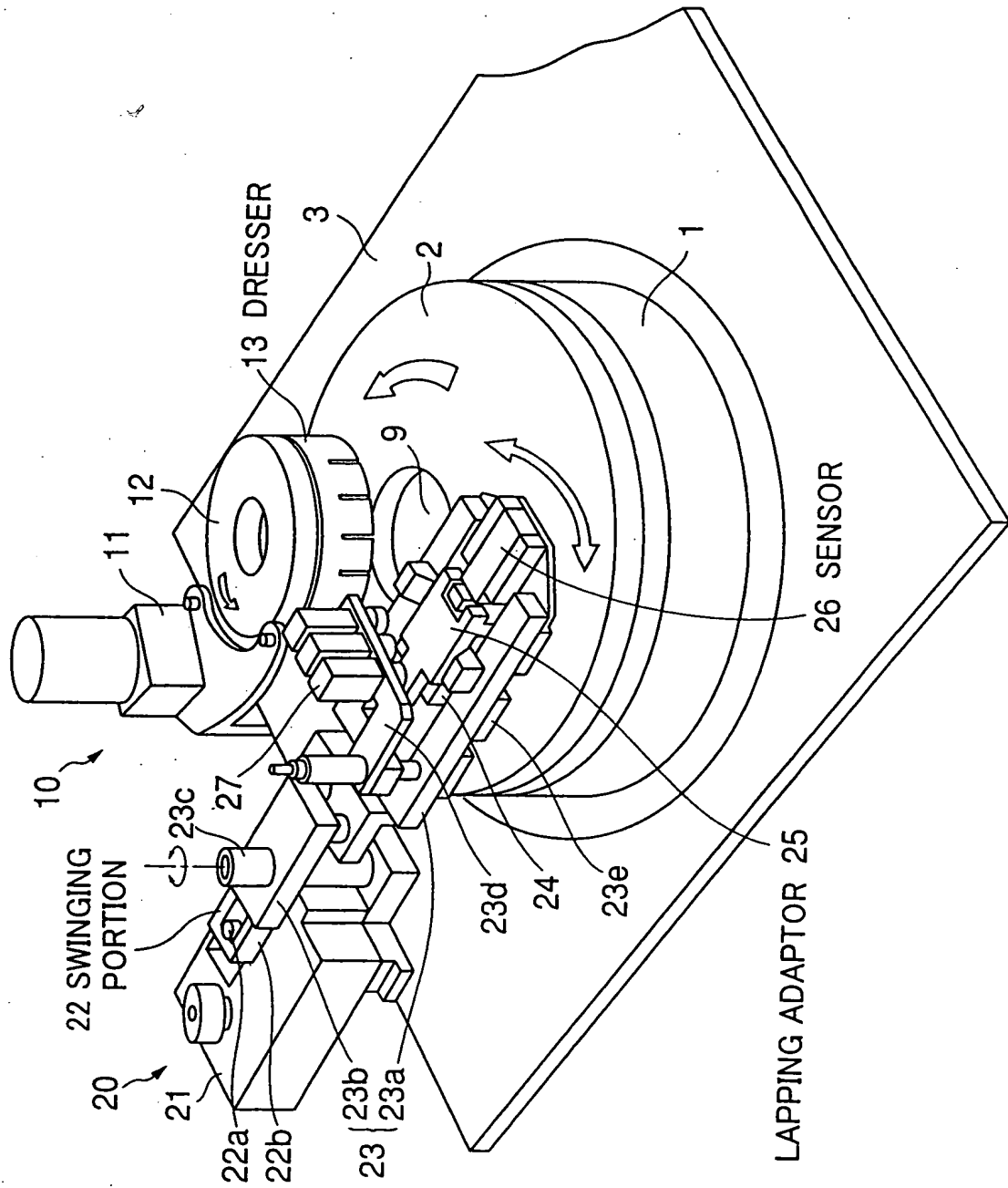


FIG. 6

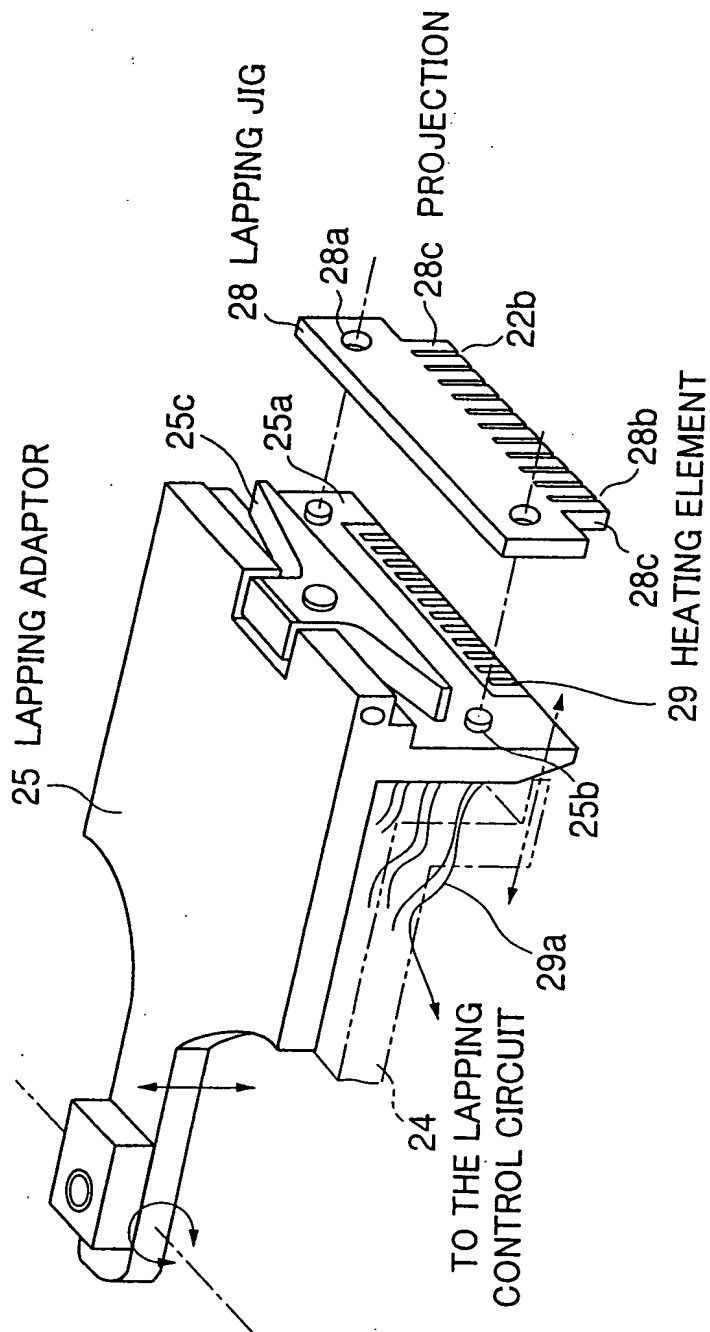


FIG. 7

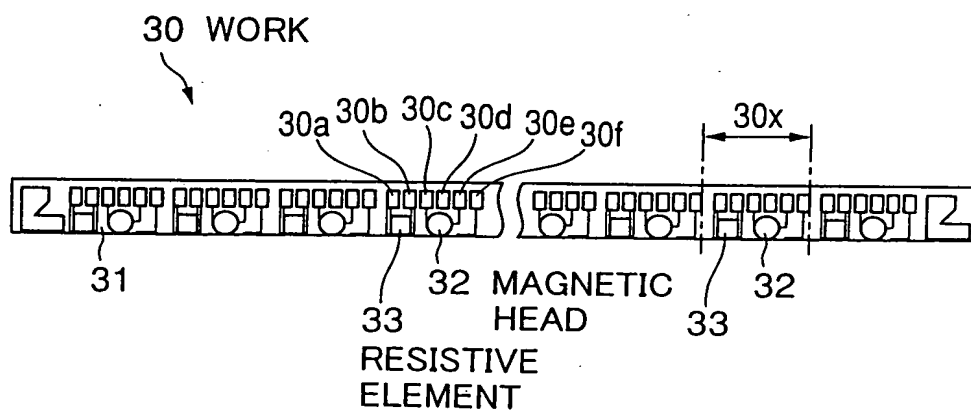


FIG. 8

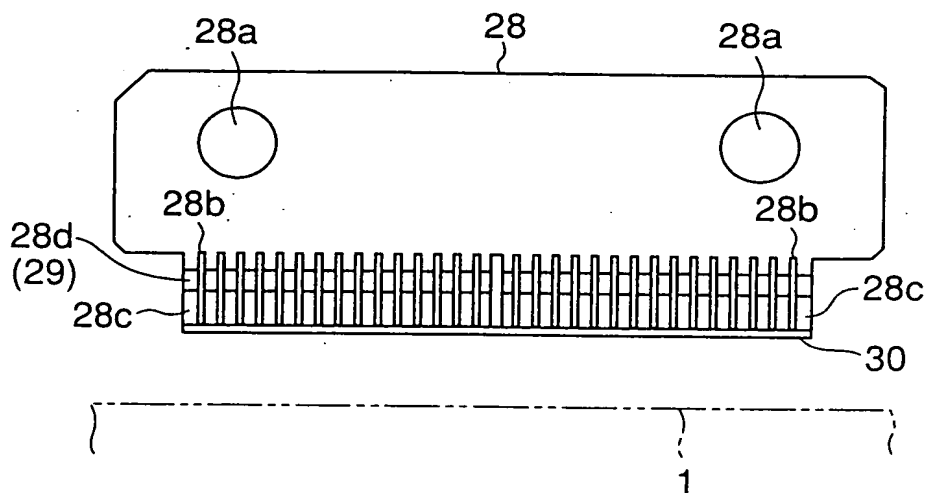


FIG. 9

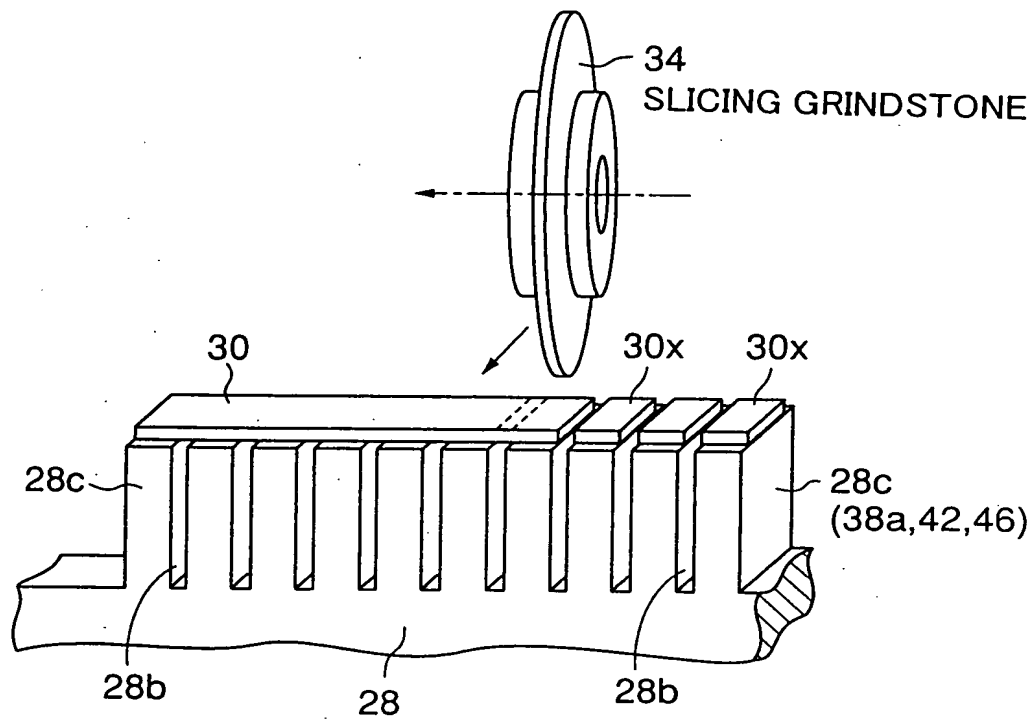
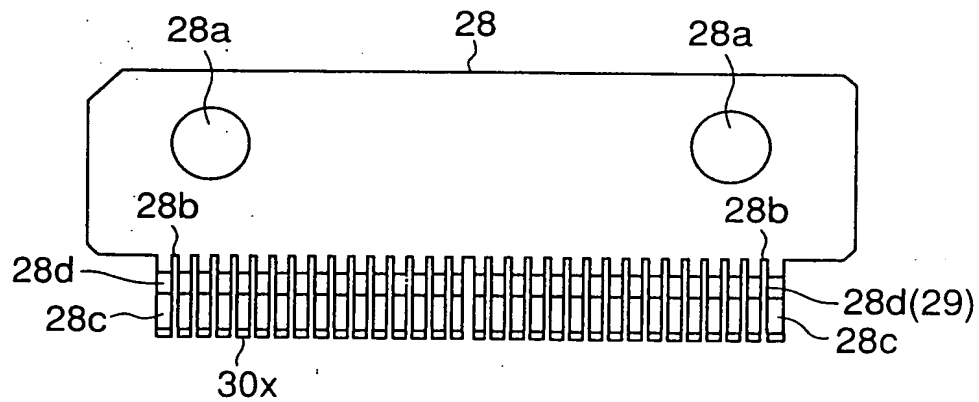


FIG. 10



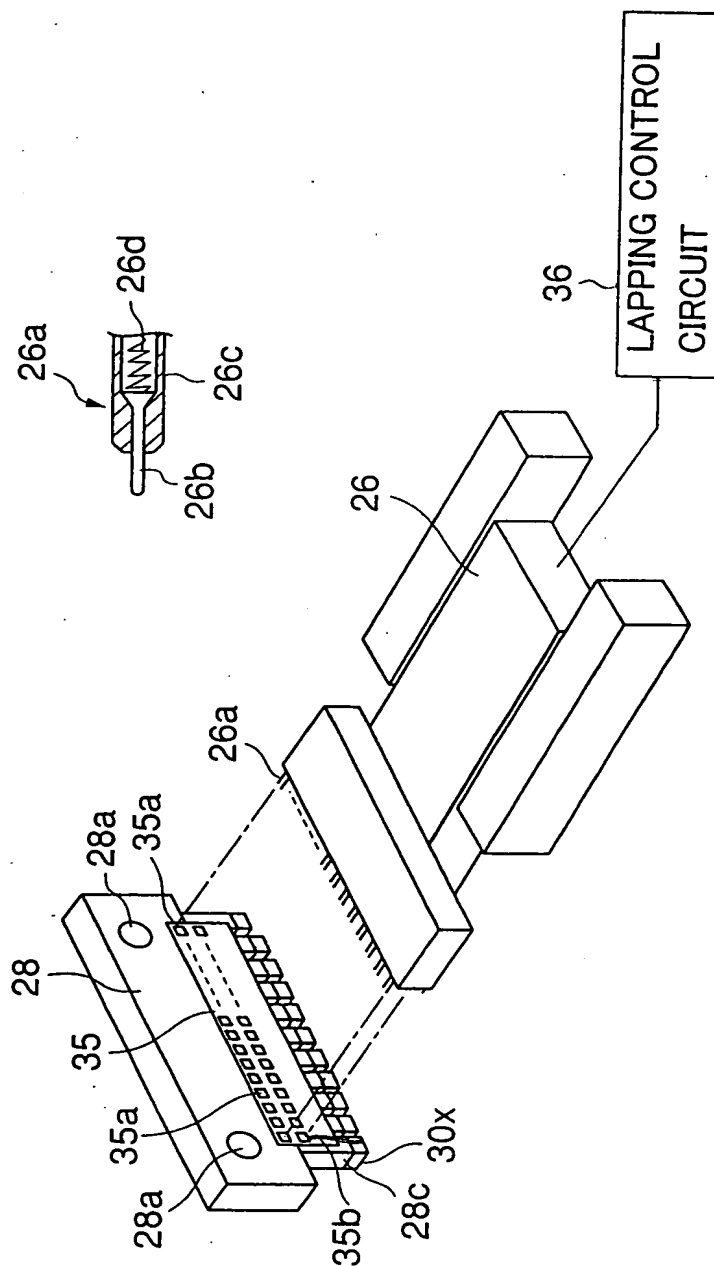




FIG. 12

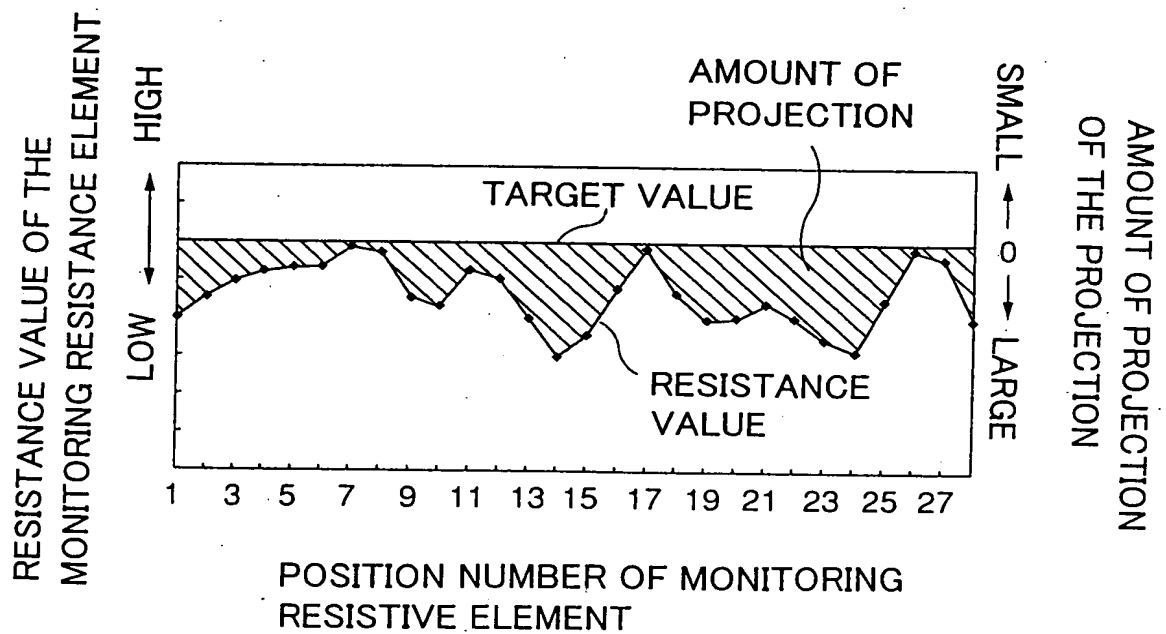


FIG. 13

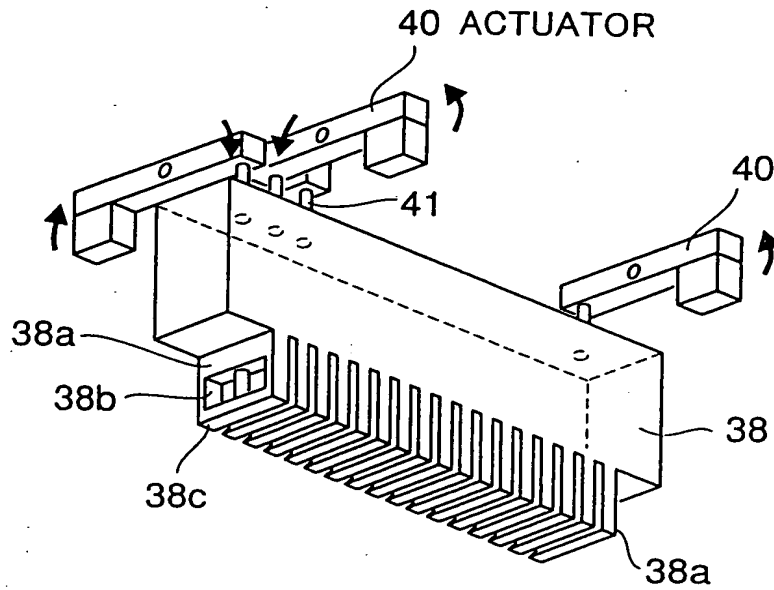


FIG. 14

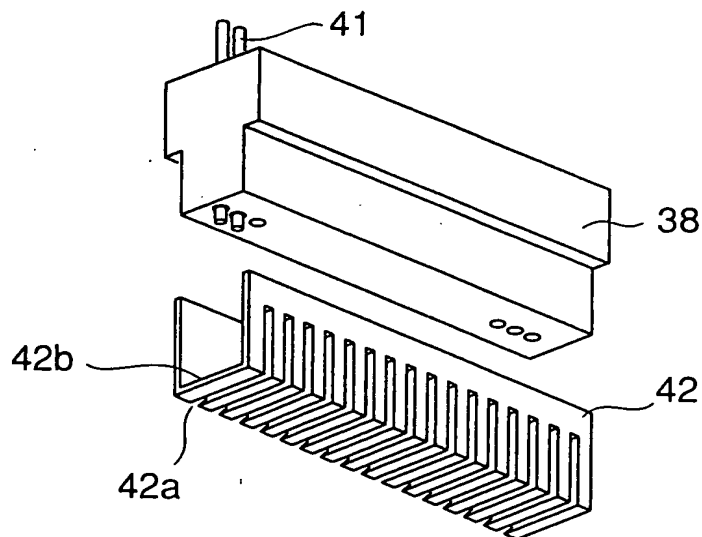


FIG. 15

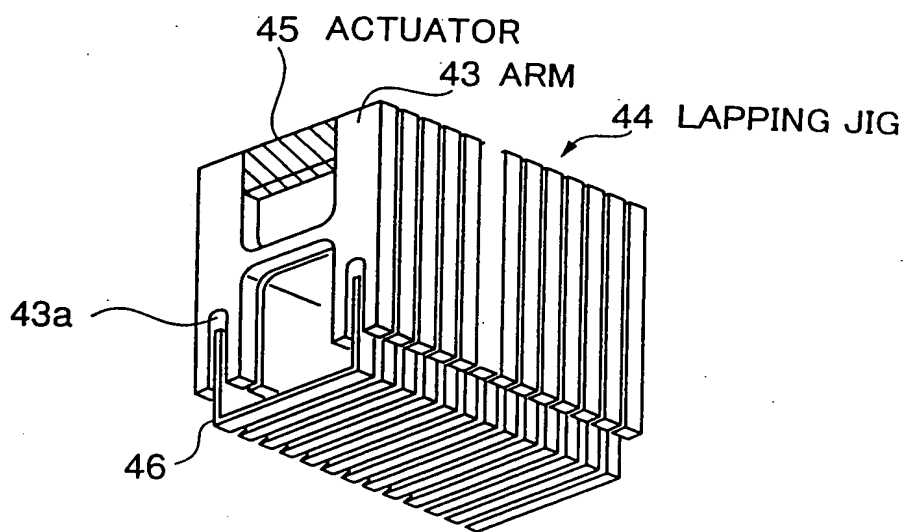


FIG. 16(a)

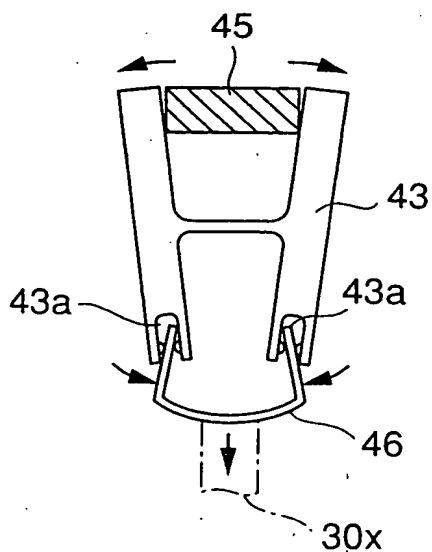


FIG. 16(b)

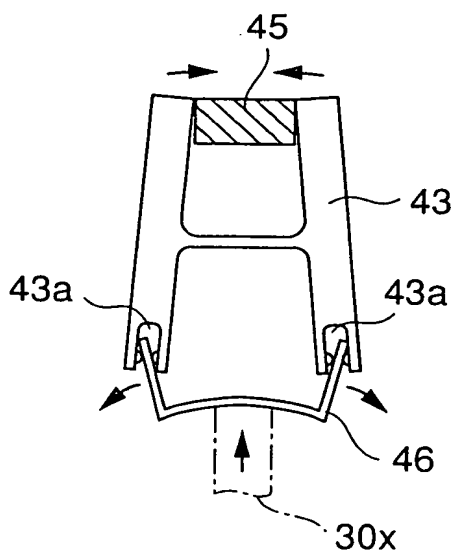
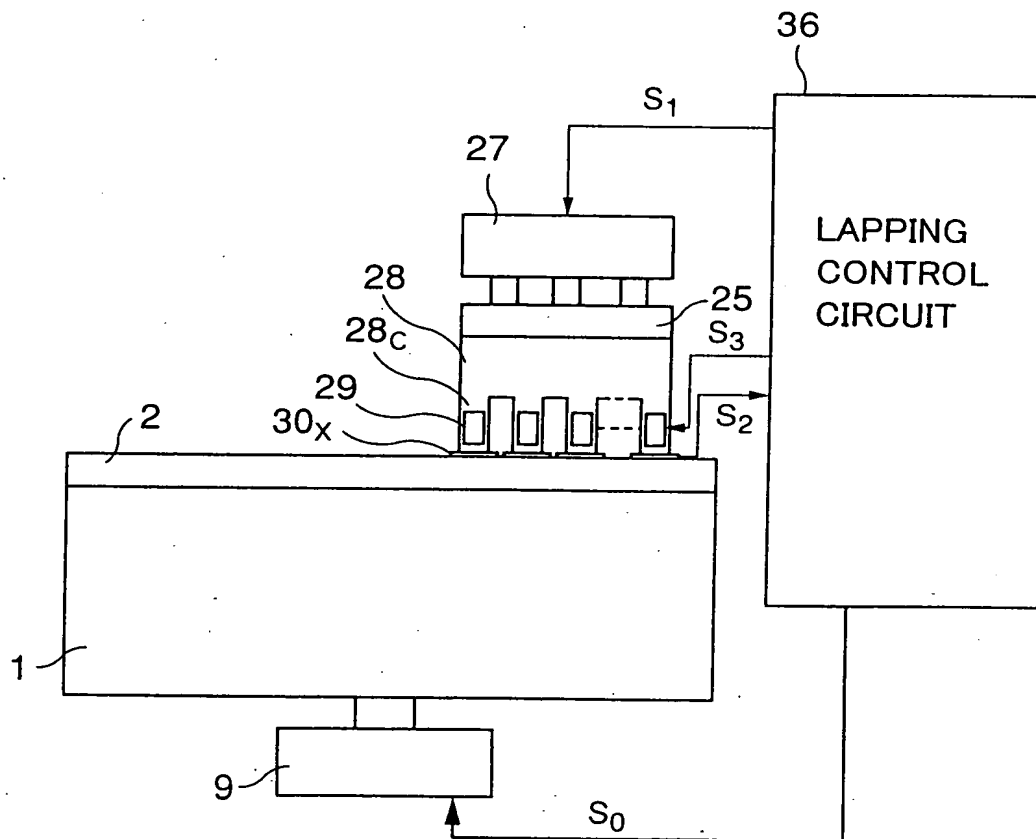


FIG. 17



- S<sub>2</sub> : RESISTANCE VALUE MEASURING SIGNAL  
 S<sub>3</sub> : AMOUNT-OF-PROJECTION-OF-PROJECTION  
 ADJUSTING SIGNAL  
 S<sub>0</sub> : LAPPING-SURFACE-PLATE NUMBER-OF-REVOLUTION  
 ADJUSTING SIGNAL  
 S<sub>1</sub> : AMOUNT-OF-PRESSURE ADJUSTING SIGNAL

FIG.18

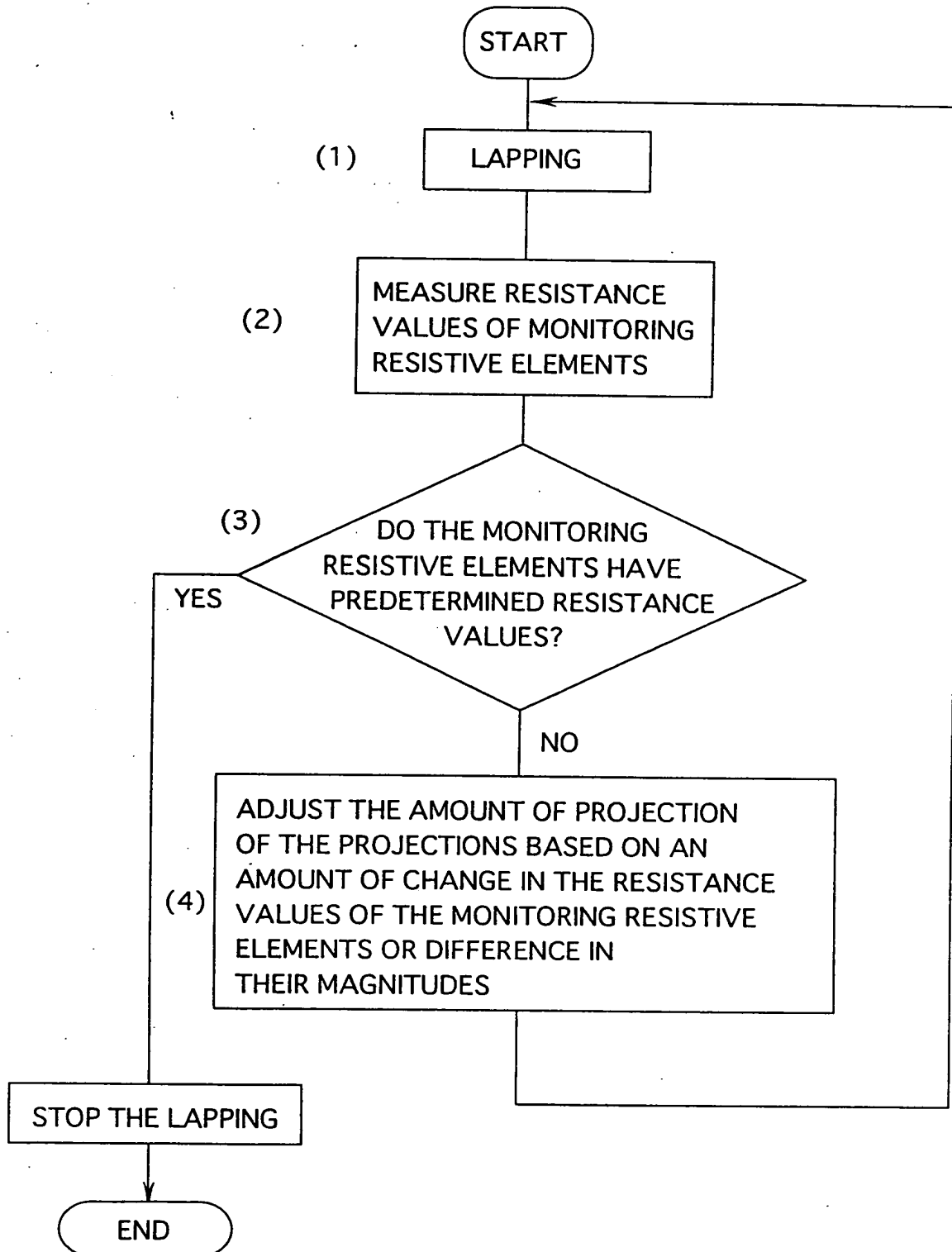


FIG. 19

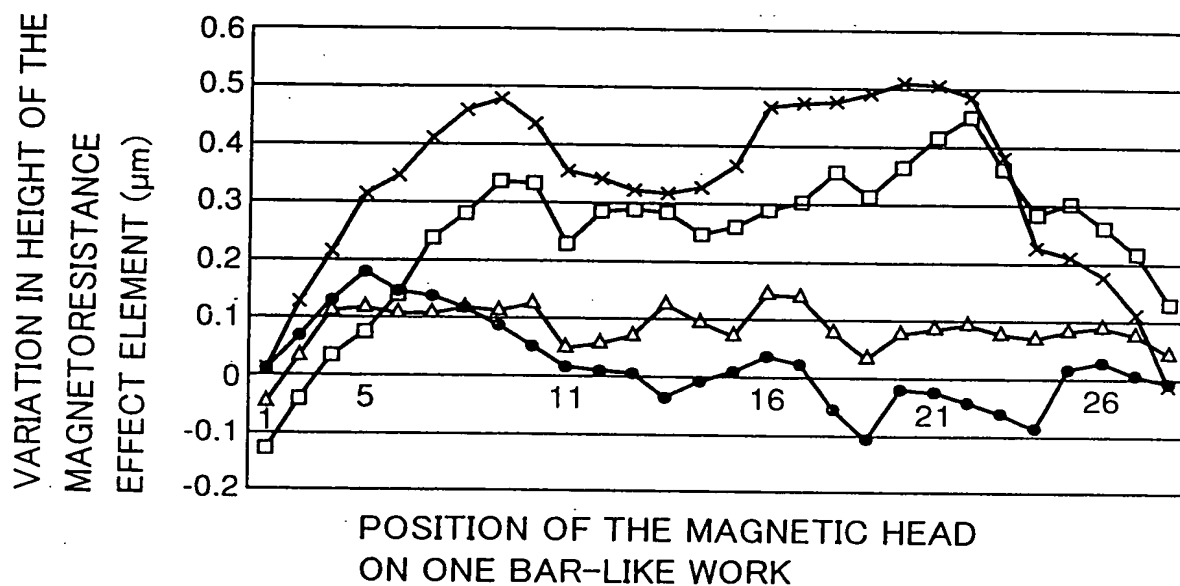
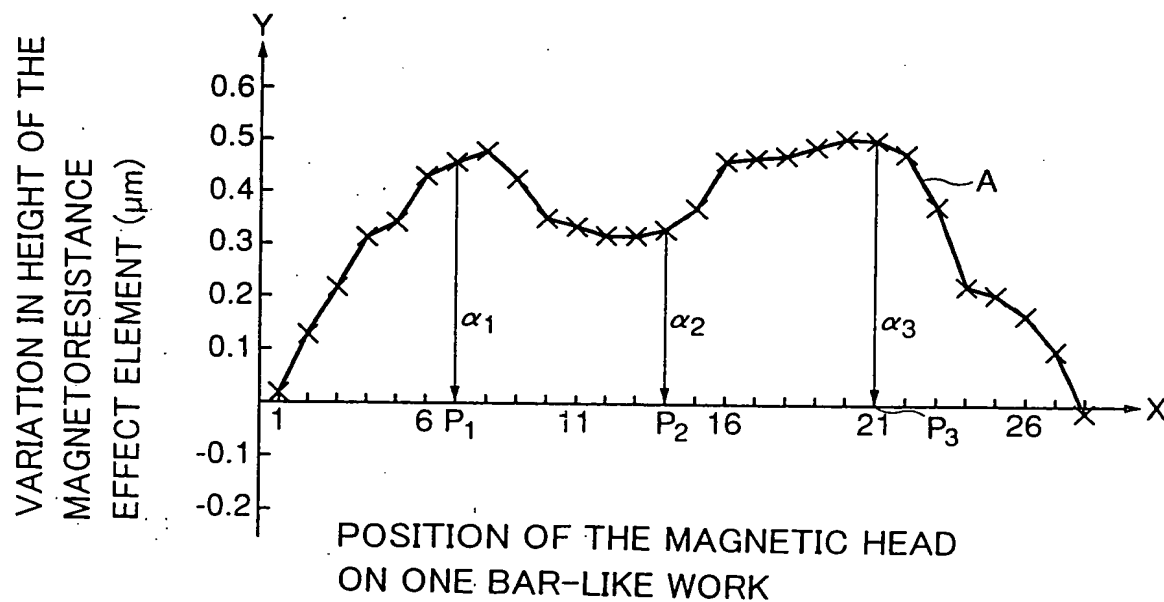


FIG. 20



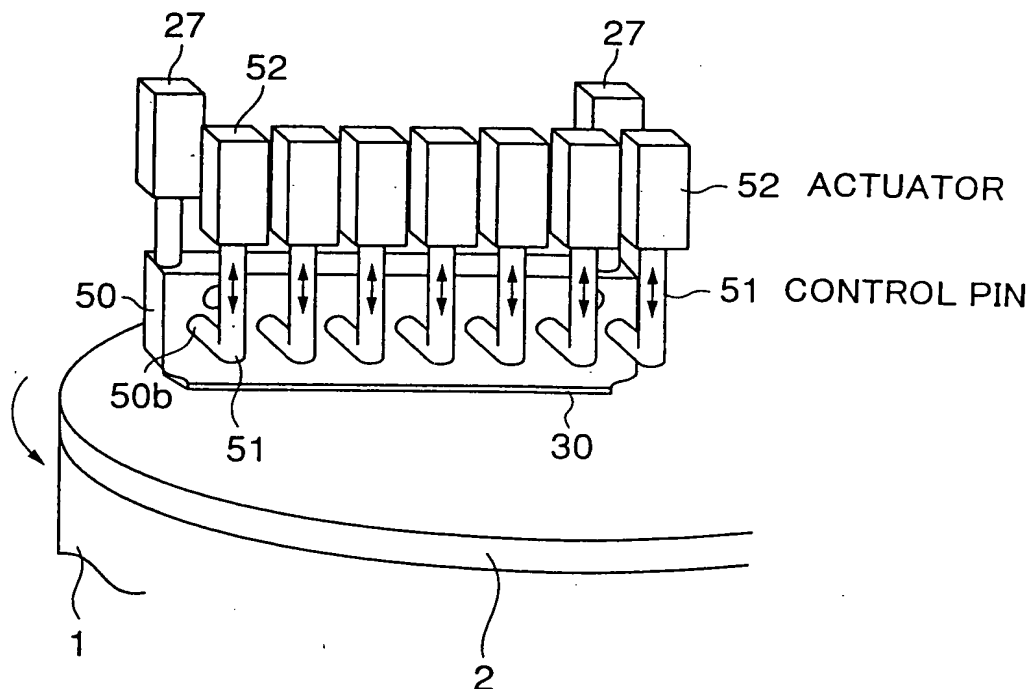


FIG. 23

WORK DEFORMATION AMOUNT  
CAUSED BY THE PUSHING PRESSURE  
TO THE OPERATION HOLES ( $\mu\text{m}$ )

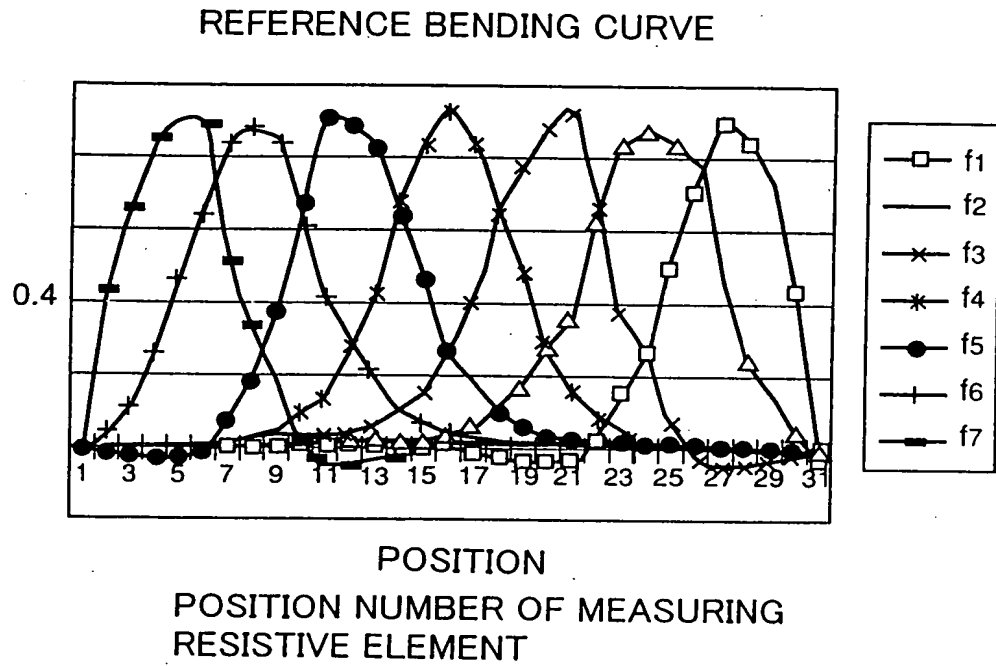


FIG. 24

WORK DEFORMATION AMOUNT,  
WORK TARGET SHAPE BENDING  
CORRECTION AMOUNT ( $\mu\text{m}$ )

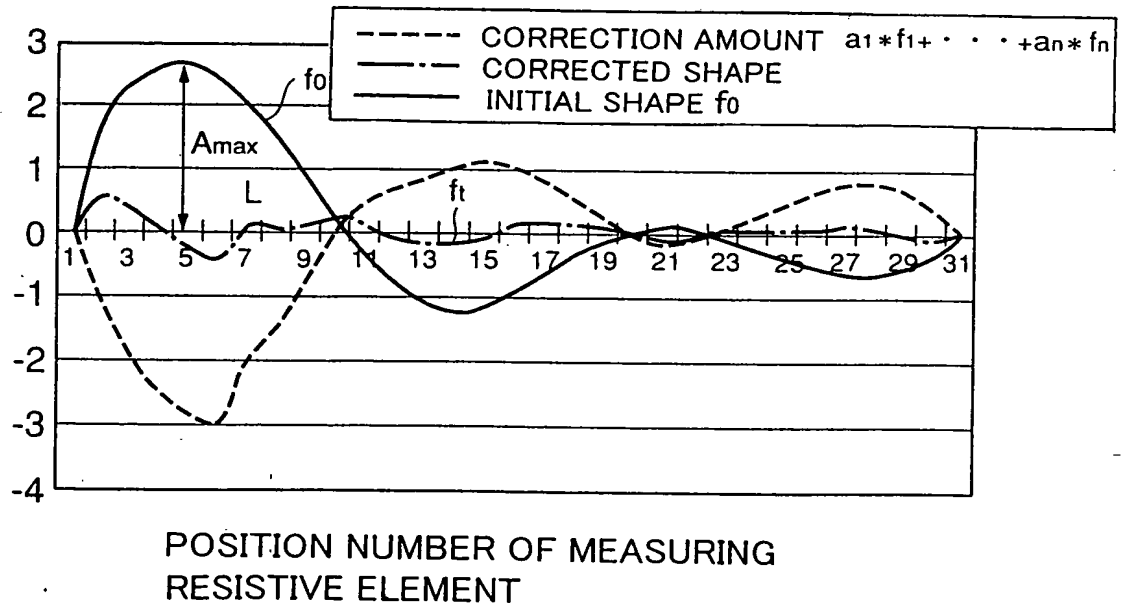




FIG. 25

- ① CORRECTION AMOUNT DISTRIBUTION  
② CORRECTED SHAPE  
③ INITIAL SHAPE

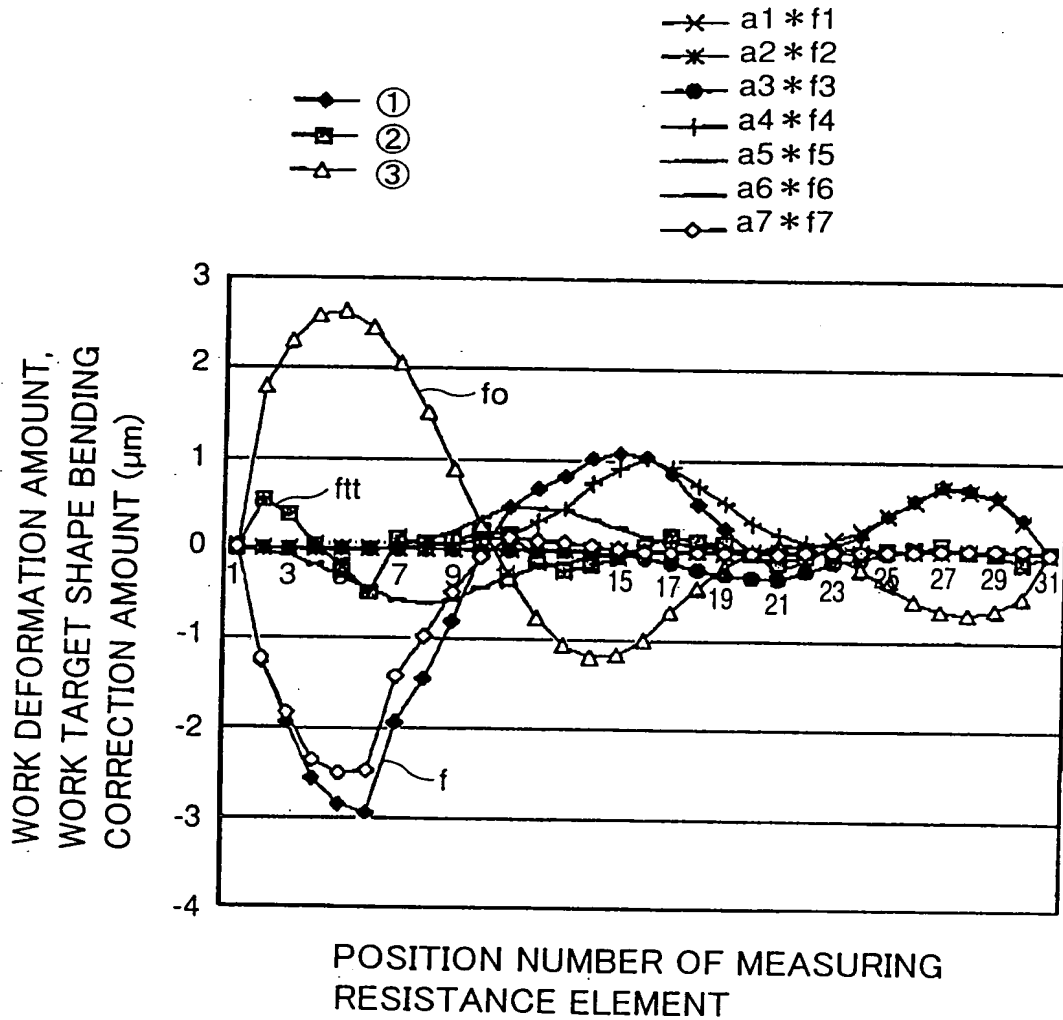


FIG. 26

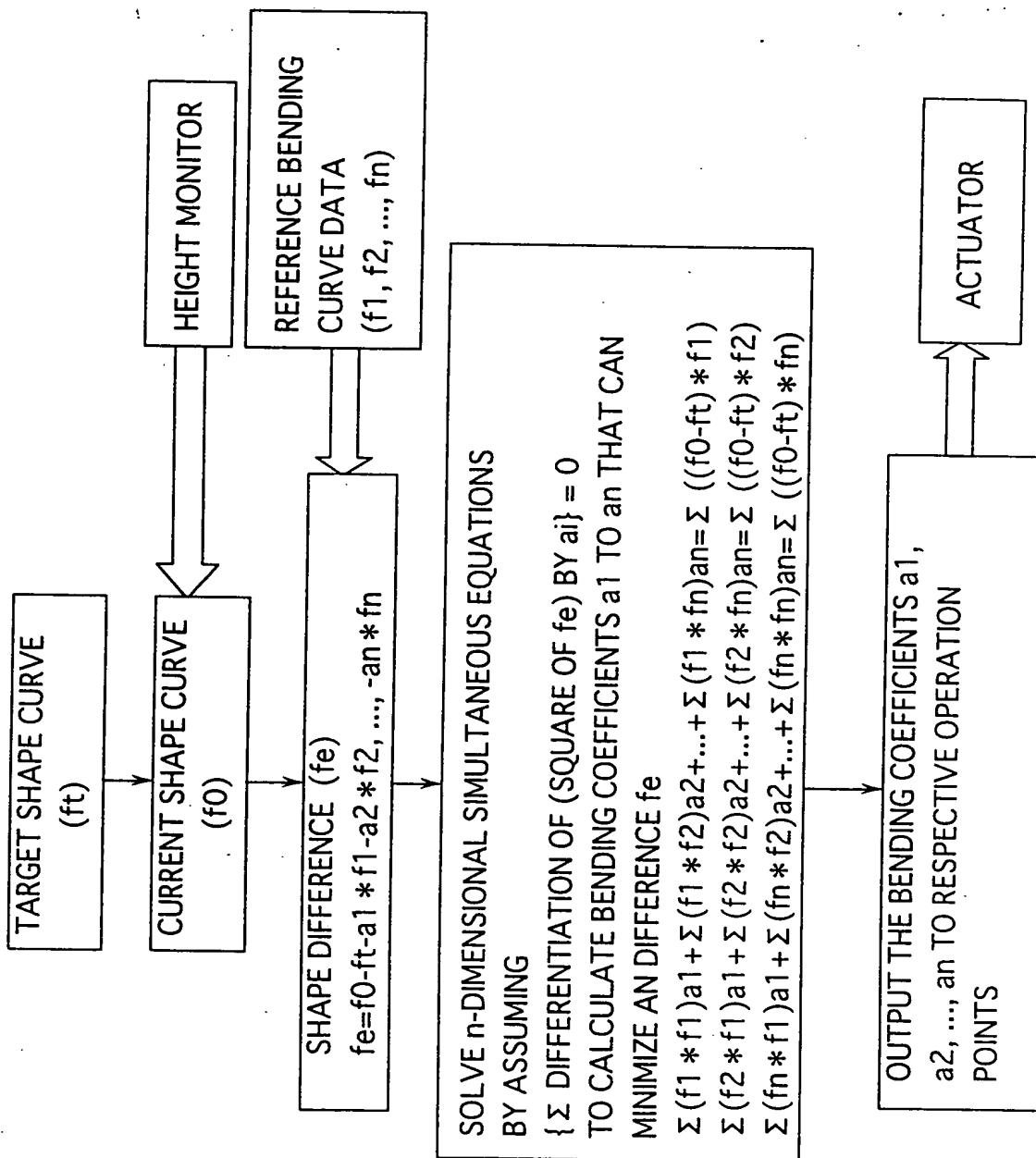


FIG.27

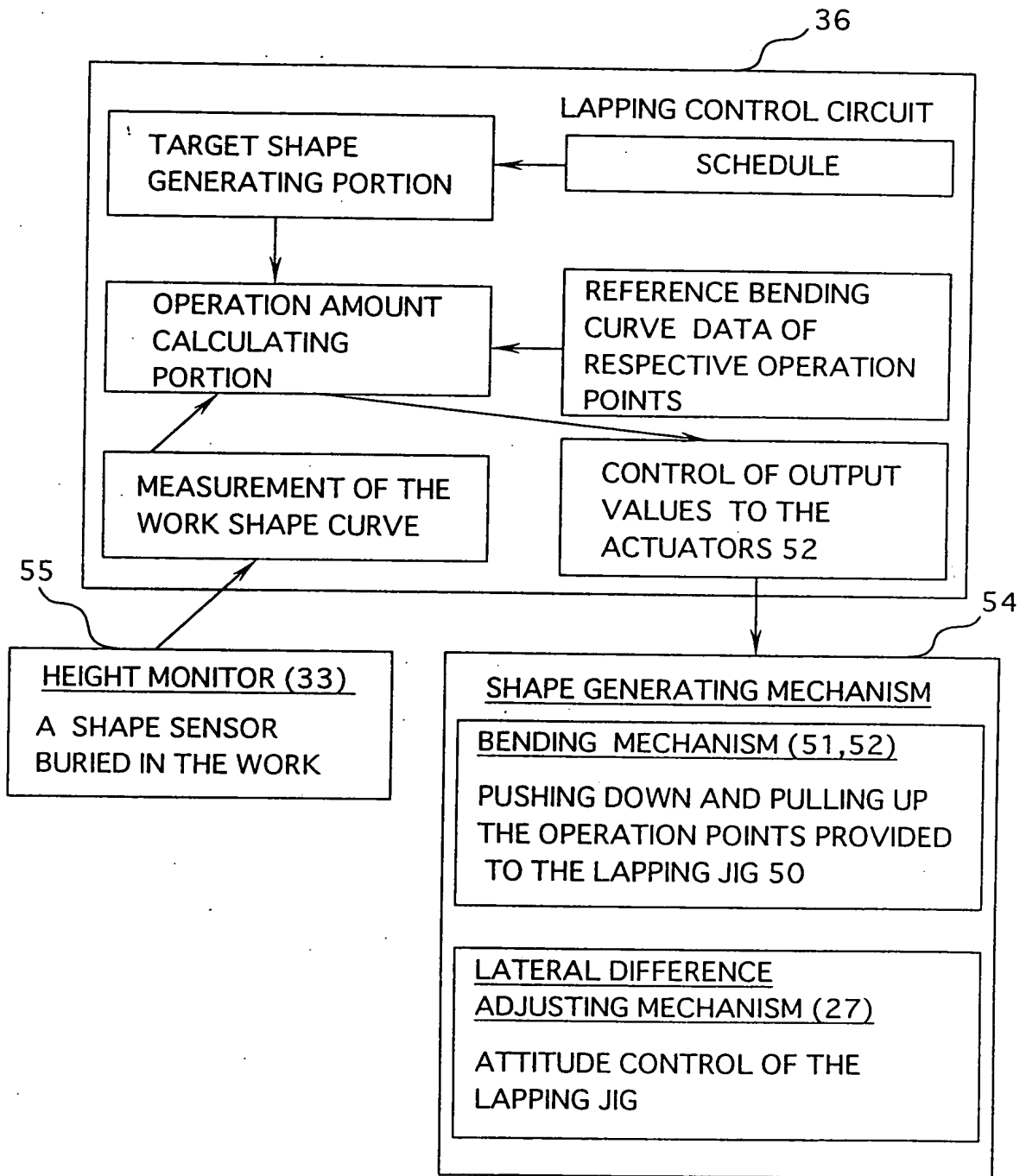


FIG. 28

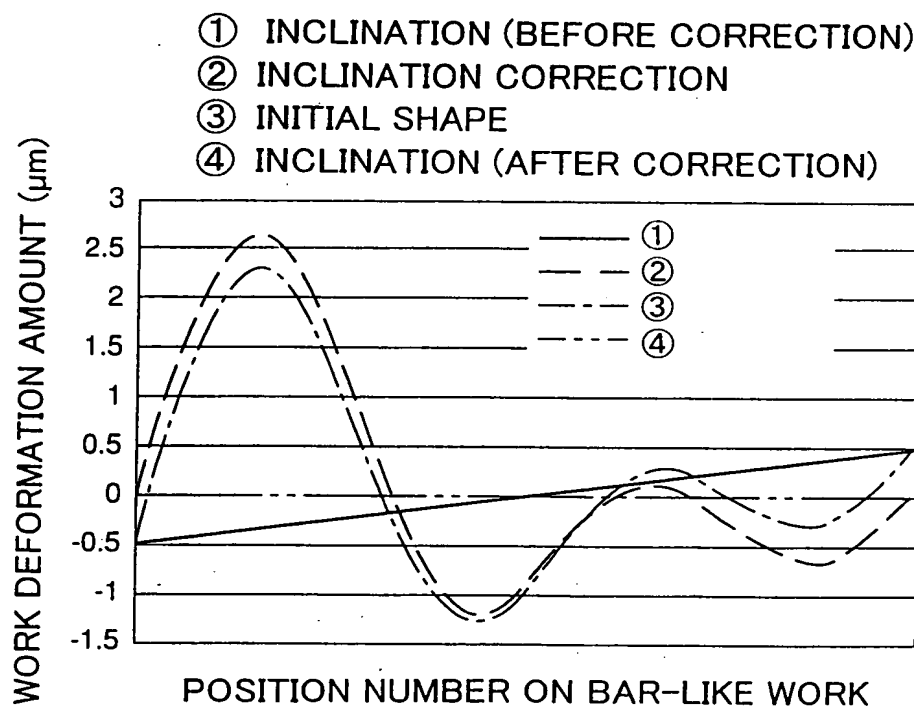


FIG.29

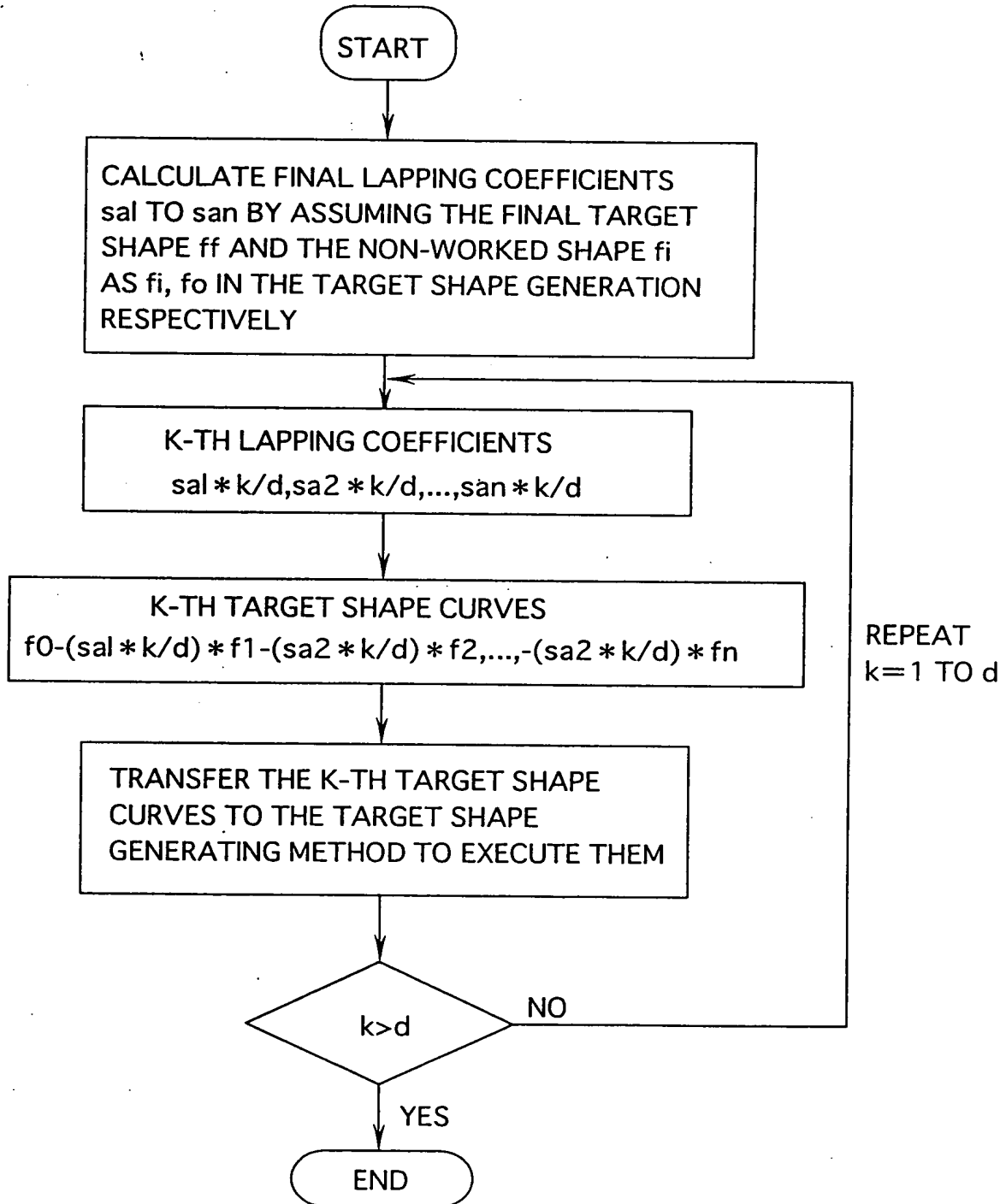


FIG. 30

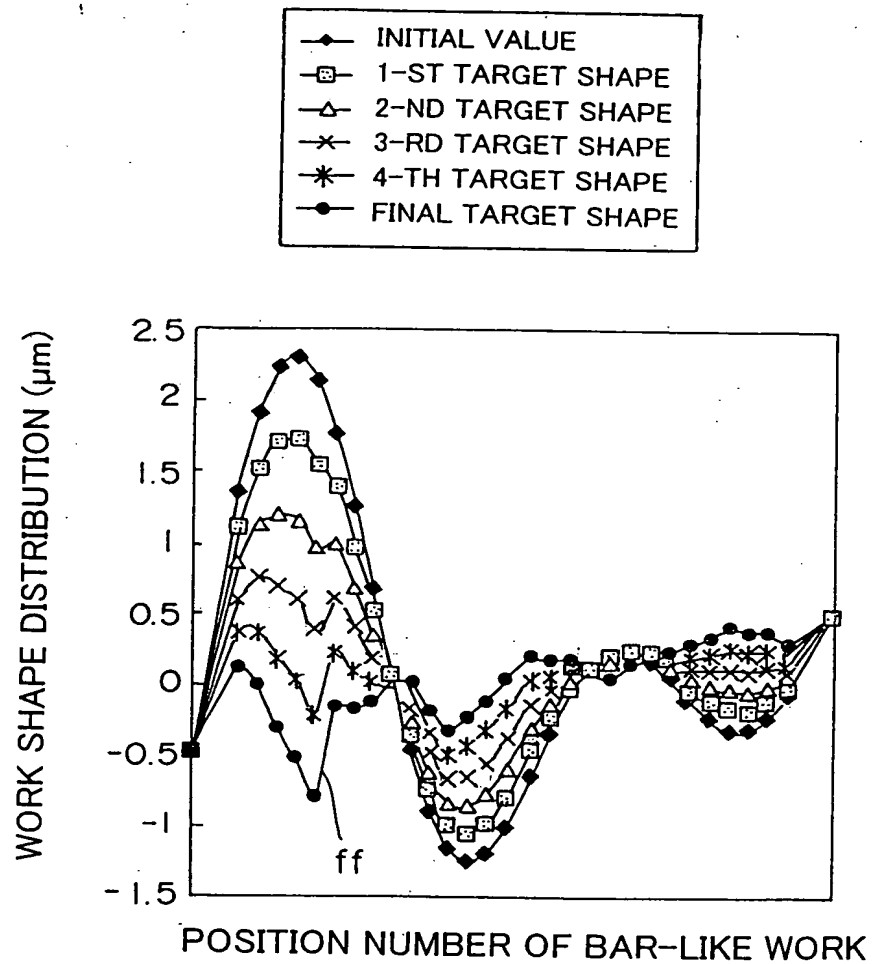


FIG. 31(a)

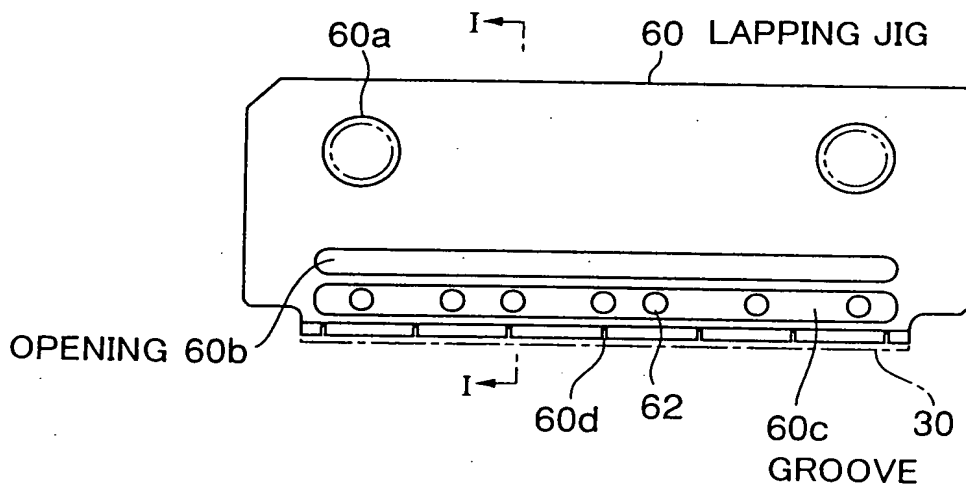


FIG. 31(b)

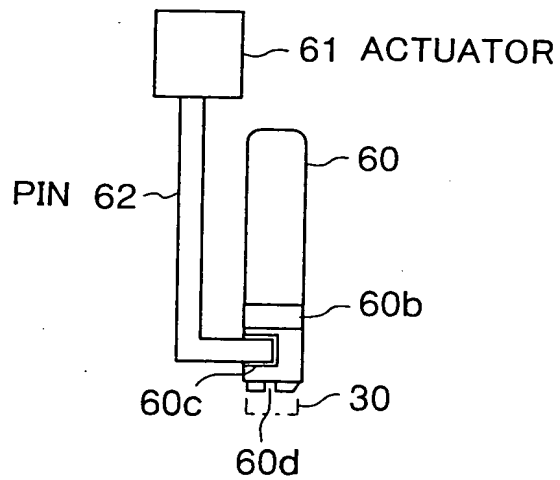


FIG. 32

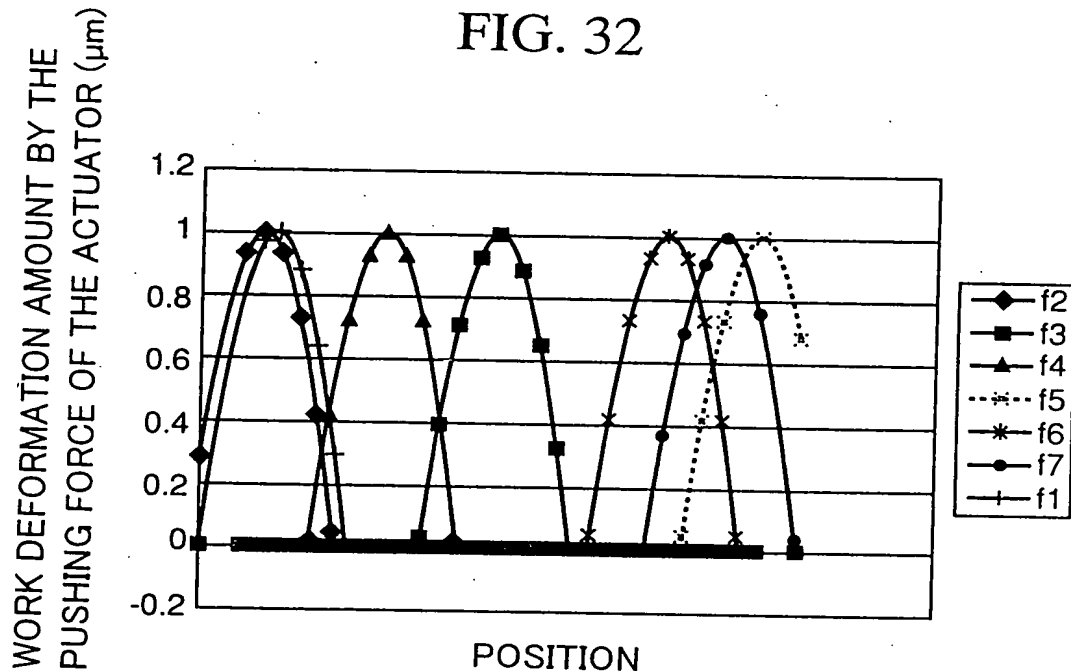


FIG. 33

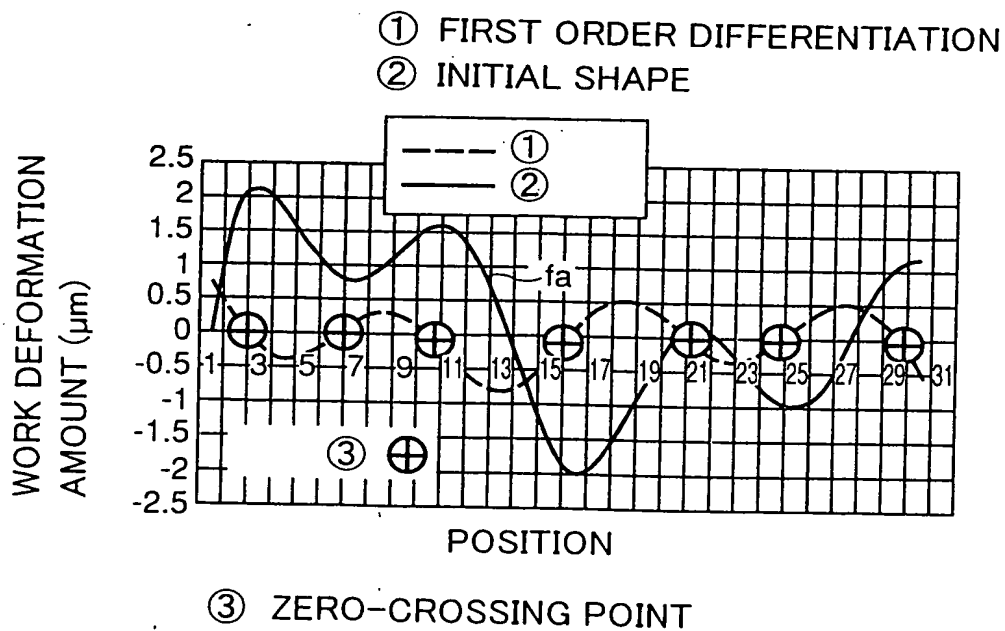




FIG. 34

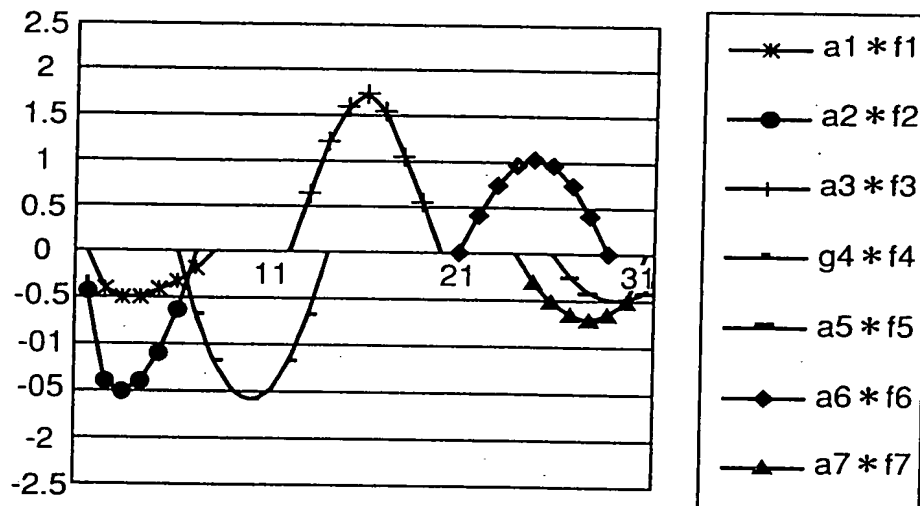


FIG. 35

